

Test Report

報告編號(No.): HTF21600037 報告日期(DATE): 2021/06/10 頁數(PAGE): 1 of 13

華祐國際有限公司 (ALWAYS DAY LIGHT INTERNATIONAL CO., LTD.)

新北市新莊區新北大道四段187號13樓之一(RM. 1, 13F., NO. 187, SEC. 4, NEW TAIPEI BLVD., XINZHUANG DIST., NEW TAIPEI CITY 24250, TAIWAN (R.O.C.))

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

樣品名稱(Sample Description) : 小小兵刨冰機

: 散裝 (BULK PACKAGING) / 1 樣品包裝/數量(Sample Package/

Quantity)

樣品保存方式(Sample Packaging) : 常溫 (AMBIENT TEMP.)

樣品型號(Style/Item No.) 樣品批號(Lot. No.)

樣品材質(Sample Material) : NO.1:ABS,NO.2:CNS420,NO.3~5:PP

送樣廠商(Sample Submitted By) : 華祐國際有限公司 (ALWAYS DAY LIGHT INTERNATIONAL CO., LTD.)

: 新北市新莊區新北大道四段187號13樓之一(RM. 1, 13F., NO. 187, SEC. 4, NEW 送樣廠商地址/電話/聯絡人(Company Add/Tel/Contact Person)

TAIPEI BLVD., XINZHUANG DIST., NEW TAIPEI CITY 24250, TAIWAN

(R.O.C.)) / 02-8521-6716 / 傅敬婷

製造日期(Manufacturing Date) : 2021/05/01

有效日期(Expiry Date)

原產國(Country Of Origin) : 中國大陸 (CHINA)

: 2021/06/01 收件日(Sample Receiving Date)

: 2021/06/01 to 2021/06/10 測試期間(Testing Period)

測試需求 (Test Requested)

依據客戶指定,參考中華民國食品器具容器包裝衛生標準 (102.08.20部授食字第1021350146號令修正) 進行測試。 測試項目請參閱測試結果表格。 (As specified by client, with reference to Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1021350146, amended on 2013/08/20) to conduct test. Please refer to the result table(s) for testing item(s).)

測試結果(Test Results) : 請見下一頁。(Please refer to next page(s).)

蕭志祥/副理 化學實驗室 - 台北 台灣檢驗科技股份有限公司 報告簽署人

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測試部位敘述(Test Part Description)

No.1 : 白色塑膠 (WHITE PLASTIC)

No.2 : 銀色金屬 (SILVER COLORED METAL)

No.3 : 藍色塑膠 (BLUE PLASTIC)
No.4 : 白色塑膠 (WHITE PLASTIC)
No.5 : 黃色塑膠 (YELLOW PLASTIC)

測試結果(Test Results)

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	Init) LOD	結果 (Result)			食品衛 生法規
(Test itelli(s))	(Metriod)			No.1	No.2	No.3	(Limit)
★鉛 / Lead (Pb)	重金屬檢驗方法總則(103年8月 25日部授食字1031901169號公 告修正),以酸消化後,再以感 應耦合電漿放射光譜儀分析。/ With reference to General	%	0.05	-	n.d.	-	10
★銻 / Antimony (Sb)	Method of Test for Heavy Metals (MOHW Food No.1031901169 announced, August 25, 2014), analysis was performed by ICP-OES.	%	0.05		n.d.		5
★鉛 / Lead (Pb)	食品器具、容器、包裝檢驗方法-塑膠類之檢驗 (107年10月4日衛授食字第1071901983號公告) · 以感應耦合電漿放射光譜儀分析。/ With reference to Methods of Test for Food	ppm	5	n.d.			100
★鎘 / Cadmium (Cd)	Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018), analysis was performed by ICP- OES.	ppm	0.5	n.d.			100

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測試項目		單位	單位 LOQ/ (Unit) LOD			食品衛 生法規	
(Test Item(s))	(Method)	(Ullit)	LOD	No.1	No.2	No.3	(Limit)
★鉛 / Lead (Pb)	食品器具、容器、包裝檢驗方法-聚丙烯(PP)塑膠類之檢驗(107年9月17日衛授食字第1071901787號公告)·以感應耦合電漿放射光譜儀分析。/ With reference to Methods of Test for Food Utensils, Containers and	ppm	5			10	100
★鎘 / Cadmium (Cd)	Packages - Test of Polypropylene (PP) Plastic Products (MOHW Food No. 1071901787 announced, September 17, 2018), analysis was performed by ICP-OES.	ppm	0.5			1.0	100
★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117- 81-7)		%	0.003	n.d.		n.d.	0.1
★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)		%	0.003	n.d.		n.d.	0.1
★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)		%	0.003	n.d.		n.d.	0.1
★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515- 49-1)	CNS 15138-1 (民國101年) · 以 氣相層析質譜儀分析。/ With reference to CNS 15138-1	%	0.01	n.d.		n.d.	0.1
★鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)	(2012), analysis was performed by GC/MS.	%	0.003	n.d.		n.d.	0.1
★鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)		%	0.01	n.d.		n.d.	0.1
★鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)		%	0.003	n.d.		n.d.	0.1
★鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)		%	0.003	n.d.		n.d.	0.1

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測試項目 /Table than (a))	測試方法	單位 (Unit)	LOQ/	(Result)				食品衛 生法規
(Test Item(s))	(Method)		LOD	No.1	No.2	No.3	(Limit)	
★高錳酸鉀消耗量-(水, 60°C, 30分鐘) / Potassium permanganate consumption- (water, 60°C, 30 min)		ppm	3			n.d.	10	
★重金屬(以鉛計)-(4%醋酸, 60℃, 30分鐘) / Heavy metal (as Pb)-(4% acetic acid, 60℃, 30 min)	食品器具、容器、包裝檢驗方法-聚丙烯(PP)塑膠類之檢驗	ppm	1			<1	1	
★蒸發殘渣-(水, 60°C, 30分鐘) / Evaporation residue-(water, 60°C, 30 min)	(107年9月17日衛授食字第 1071901787號公告)。/ With reference to Methods of Test for	ppm	თ			5	30	
★蒸發殘渣-(4%醋酸, 60℃, 30分鐘) / Evaporation residue-(4% acetic acid, 60℃, 30 min)	Food Utensils, Containers and Packages - Test of Polypropylene (PP) Plastic Products (MOHW Food No. 1071901787 announced, September 17, 2018).	ppm	3			n.d.	30	
★蒸發殘渣-(正庚烷, 25℃, 1小時) / Evaporation residue-(n-Heptane, 25℃, 1 hr)		ppm	3			n.d.	150 (*2)	
★蒸發殘渣-(20%酒精, 60℃, 30分鐘) / Evaporation residue-(20% alcohol, 60℃, 30 min)		ppm	3			n.d.	30	
★鄰苯二甲酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n- Heptane, 25°C, 1 hr)	食品器具、容器、包裝檢驗方法-塑膠類之檢驗(107年10月4日衛授食字第1071901983號公告) 、以氣相層析質譜儀分析。/	ppm	0.05	1	1	n.d.	1.5	
★鄰苯二甲酸丁苯甲酯 (正庚烷, 25℃, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25℃, 1 hr)	With reference to Methods of Test for Food Utensils, Containers and Packages -	ppm	0.05	-	-	n.d.	30	
★鄰苯二甲酸二丁酯 (正庚烷, 25℃, 1小時) / DBP (Di-n-butyl phthalate) (CAS No.: 84- 74-2) (n-Heptane, 25℃, 1 hr)	Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018), analysis was performed by GC/MS.	ppm	0.05			n.d.	0.3	

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測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD		結果 (Result)	ı	食品衛 生法規
(Test item(s))	(Metriod)	(Ollit)	200	No.1	No.2	No.3	(Limit)
★鄰苯二甲酸二異癸酯 (正庚烷, 25℃, 1小時) / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) (n-Heptane, 25℃, 1 hr)	食品器具、容器、包裝檢驗方法-塑膠類之檢驗(107年10月4日衛授食字第1071901983號公生)	ppm	0.5			n.d.	9
★鄰苯二甲酸二異壬酯 (正庚烷, 25℃, 1小時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25℃, 1 hr)	· 以氣相層析質譜儀分析。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food	ppm	0.5	1	1	n.d.	9
★己二酸二(2-乙基己基)酯 (正庚烷, 25℃, 1 小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25℃, 1 hr)	No. 1071901983 announced, October 04, 2018), analysis was performed by GC/MS.	ppm	0.05		-	n.d.	18

測試項目 /Toot Itom(c))	測試方法 (Mothod)	單位 (Unit)		LOQ/ LOD	結果 (Result))	食品衛 生法規
(Test Item(s))	(Method)			No.4	No.5		(Limit)	
★鉛 / Lead (Pb)	食品器具、容器、包裝檢驗方法-聚丙烯(PP)塑膠類之檢驗(107年9月17日衛授食字第1071901787號公告)·以感應耦合電漿放射光譜儀分析。/ With reference to Methods of Test for Food Utensils, Containers and	ppm	5	10	n.d.		100	
★鎘 / Cadmium (Cd)	Packages - Test of Polypropylene (PP) Plastic Products (MOHW Food No. 1071901787 announced, September 17, 2018), analysis was performed by ICP-OES.	ppm	0.5	1.0	n.d.		100	

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測試項目 (Test Item(s))	測試方法 (Method)	單位 LOC (Unit) LOC	LOQ/	結果 (Result)			食品衛 生法規
(Test item(s))	(Metriod)		LOD	No.4	No.5		(Limit)
★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117- 81-7)		%	0.003	n.d.	n.d.		0.1
★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)		%	0.003	n.d.	n.d.		0.1
★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)		%	0.003	n.d.	n.d.		0.1
★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	CNS 15138-1 (民國101年) · 以 氣相層析質譜儀分析。/ With reference to CNS 15138-1	%	0.01	n.d.	n.d.		0.1
★鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)	(2012), analysis was performed by GC/MS.	%	0.003	n.d.	n.d.		0.1
★鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)		%	0.01	n.d.	n.d.		0.1
★鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)		%	0.003	n.d.	n.d.		0.1
★鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)		%	0.003	n.d.	n.d.		0.1

備註(Note):

- 1. 檢驗報告僅就委託者之委託事項提供檢驗結果,不對產品合法性做判斷。(The test report merely reflects the test results of the consigned matters of the client and is not a certification of the legitimacy of the related products.)
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- 4. mg/kg = ppm; 0.1wt% = 1000 ppm
- 5. LOQ = 定量極限,若該測試項目屬於定量分析則以「LOQ」表示; LOD = 偵測極限,若該測試項目屬於定性分析則以「LOD」表示。(LOQ = Limit of Quantification, for quantitative analyses; LOD = Limit of Detection, for qualitative analyses.)
- 6. n.d. = Not Detected (未檢出) = Less than (小於) LOQ/LOD
- 7. "-" = Not Regulated (無規格值)
- 8. "---" = Not Conducted (未測項目)
- 9. (*2): 針對加工及調理過程溫度100℃以下之產品。 (For the products which are heated to not higher than 100℃ during food processing and cooking.)
- 10. 測試項目名稱旁有★者,為本實驗室通過衛生福利部食品藥物管理署認證項目。 (The test method marked with ★ is accredited by MOHW.)
- 11. 法規標準值係依據衛生福利部食品藥物管理署102年08月20日部授食字第1021350146號令 食品器具容器包裝衛生標準之法規限值。 (The limit value(s) is/are according to "Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1021350146, amended on 2013/08/20)", Taiwan Food and Drug Administration, Ministry of Health and Welfare.)

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華祐國際有限公司 (ALWAYS DAY LIGHT INTERNATIONAL CO., LTD.)

新北市新莊區新北大道四段187號13樓之一 (RM. 1, 13F., NO. 187, SEC. 4, NEW TAIPEI BLVD., XINZHUANG DIST., NEW TAIPEI CITY 24250, TAIWAN (R.O.C.))

照片中如有箭頭標示,則表示為實際檢測之樣品/部位。

(The tested sample / part is marked by an arrow if it's shown on the photo.)

HTF21600037 NO.1



HTF21600037 NO.2



HTF21600037 NO.3



HTF21600037 NO.4



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新北市新莊區新北大道四段187號13樓之一 (RM. 1, 13F., NO. 187, SEC. 4, NEW TAIPEI BLVD., XINZHUANG DIST., NEW TAIPEI CITY 24250, TAIWAN (R.O.C.))

HTF21600037 NO.5



** 報告結尾 (End of Report) **

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華祐國際有限公司 (ALWAYS DAY LIGHT INTERNATIONAL CO., LTD.)

新北市新莊區新北大道四段187號13樓之一 (RM. 1, 13F., NO. 187, SEC. 4, NEW TAIPEI BLVD., XINZHUANG DIST., NEW TAIPEI CITY 24250, TAIWAN (R.O.C.))

以下為申請廠商委託測試項目、測試方法、定量/偵測極限:

(The information requested from client is shown as below:)

HTF21600037

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★鉛 / Lead (Pb) ★錦 / Cadmium (Cd)	食品器具、容器、包裝檢驗方法-塑膠類之檢驗 (107年10月4日衛授食字第1071901983號公告) · 以感應耦合電漿放射光譜儀分析。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018), analysis was performed by ICP-OES.	
★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) ★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) ★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) ★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) ★鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3) ★鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) ★鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0) ★鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)	CNS 15138-1 (民國101年)·以氣相層 析質譜儀分析。/ With reference to CNS 15138-1 (2012), analysis was performed by GC/MS.	詳見測試結果之定量/偵測極限。 (Please refer to the result table above.)

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Test Report

華祐國際有限公司 (ALWAYS DAY LIGHT INTERNATIONAL CO., LTD.)

新北市新莊區新北大道四段187號13樓之一(RM. 1, 13F., NO. 187, SEC. 4, NEW TAIPEI BLVD., XINZHUANG DIST., NEW TAIPEI CITY 24250, TAIWAN (R.O.C.))

以下為申請廠商委託測試項目、測試方法、定量/偵測極限:

(The information requested from client is shown as below:)

HTF21600037

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★鉛 / Lead (Pb) ★銻 / Antimony (Sb)	重金屬檢驗方法總則(103年8月25日部 授食字1031901169號公告修正),以酸 消化後,再以感應耦合電漿放射光譜儀 分析。/ With reference to General Method of Test for Heavy Metals (MOHW Food No.1031901169 announced, August 25, 2014), analysis was performed by ICP-OES.	
★鉛 / Lead (Pb) ★鍋 / Cadmium (Cd)	食品器具、容器、包裝檢驗方法-聚丙烯 (PP)塑膠類之檢驗 (107年9月17日衛授食字第1071901787號公告) · 以感應耦合電漿放射光譜儀分析。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Polypropylene (PP) Plastic Products (MOHW Food No. 1071901787 announced, September 17, 2018), analysis was performed by ICP-OES.	詳見測試結果之定量/偵測極限。 (Please refer to the result table above.)
★高錳酸鉀消耗量-(水, 60°C, 30分鐘) / Potassium permanganate consumption-(water, 60°C, 30 min) ★重金屬(以鉛計)-(4%醋酸, 60°C, 30分鐘) / Heavy metal (as Pb)-(4% acetic acid, 60°C, 30 min)	食品器具、容器、包裝檢驗方法-聚丙烯 (PP)塑膠類之檢驗 (107年9月17日衛授食字第1071901787號公告)。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Polypropylene (PP) Plastic Products (MOHW Food No. 1071901787 announced, September 17, 2018).	

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以下為申請廠商委託測試項目、測試方法、定量/偵測極限:

(The information requested from client is shown as below:)

華祐國際有限公司 (ALWAYS DAY LIGHT INTERNATIONAL CO., LTD.)

HTF21600037

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★蒸發殘渣-(水, 60°C, 30分鐘) / Evaporation residue-(water, 60°C, 30 min) ★蒸發殘渣-(4%醋酸, 60°C, 30分鐘) / Evaporation residue-(4% acetic acid, 60°C, 30 min) ★蒸發殘渣-(正庚烷, 25°C, 1小時) / Evaporation residue-(n-Heptane, 25°C, 1 hr) ★蒸發殘渣-(20%酒精, 60°C, 30分鐘) / Evaporation residue-(20% alcohol, 60°C, 30 min)	食品器具、容器、包裝檢驗方法-聚丙烯 (PP)塑膠類之檢驗 (107年9月17日衛授 食字第1071901787號公告)。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Polypropylene (PP) Plastic Products (MOHW Food No. 1071901787 announced, September 17, 2018).	詳見測試結果之定量/偵測極限。 (Please refer to the result table above.)
★鄰苯二甲酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n-Heptane, 25°C, 1 hr) ★鄰苯二甲酸丁苯甲酯 (正庚烷, 25°C, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25°C, 1 hr) ★鄰苯二甲酸二丁酯 (正庚烷, 25°C, 1小時) / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) (n-Heptane, 25°C, 1 hr)	食品器具、容器、包裝檢驗方法-塑膠類之檢驗 (107年10月4日衛授食字第1071901983號公告) · 以氣相層析質譜儀分析。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018), analysis was performed by GC/MS.	

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新北市五股區新北產業園區五權七路 25 號 t+886 (02)2299 3939 f+886 (02)2299 3237 No. 25, Wu Chyuan 7th Road, New Taipei Industrial Park, Wu Ku District, New Taipei City, Taiwan

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新北市新莊區新北大道四段187號13樓之一(RM. 1, 13F., NO. 187, SEC. 4, NEW TAIPEI BLVD., XINZHUANG DIST., NEW TAIPEI CITY 24250, TAIWAN (R.O.C.))

以下為申請廠商委託測試項目、測試方法、定量/偵測極限:

(The information requested from client is shown as below:)

HTF21600037

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★鄰苯二甲酸二異癸酯 (正庚烷, 25°C, 1小時) / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) (n-Heptane, 25°C, 1 hr) ★鄰苯二甲酸二異壬酯 (正庚烷, 25°C, 1小時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25°C, 1 hr) ★己二酸二(2-乙基己基)酯 (正庚烷, 25°C, 1 小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25°C, 1 hr)	食品器具、容器、包裝檢驗方法-塑膠類之檢驗 (107年10月4日衛授食字第1071901983號公告) · 以氣相層析質譜儀分析。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018), analysis was performed by GC/MS.	詳見測試結果之定量/偵測極限。 (Please refer to the result table above.)

測試項目名稱旁有★者,為本實驗室通過衛生福利部食品藥物管理署認證項目。(The test method marked with ★ is accredited by MOHW.)

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